sedak lamination
The perfect unity of demand and quality
laminating

Multiple laminates up to 3.51m x 20m

Laminating glass under clean-room conditions using a vacuum method

Glass finishing in autoclaves

Lamination with SentryGlas® interlayer
laminating

sedak know-how
laminating

special lamination and precise edging

Highly exact lamination for flawless edges of the laminated glass unit

Lamination of functional elements like connecting parts in between the laminate’s layers
laminating
facts & figures

<table>
<thead>
<tr>
<th>Details</th>
<th>Max. width</th>
<th>3510mm</th>
<th>138in</th>
</tr>
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<tbody>
<tr>
<td>Max. length</td>
<td>20000mm</td>
<td></td>
<td>787in</td>
</tr>
<tr>
<td>lamination interlayer</td>
<td>SG, PVB, TPU, EVA</td>
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<td>intermediate materials</td>
<td>Sefar fabrics, southwall XIR-Interlayer</td>
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| special laminations         | metal, stone, projection foil, functional elements such as fasteners |
| standard                    | DIN EN 14449  |
|                             | DIN EN 12543-2 |
| sedak GlasCobond®           | abZ: Z-70.3-175. Z-70.3-153 |
| GLY-MarineCobond®           | Certificate No. HTS/STAT 24025-14 |
| cold-bent during lamination | National Technical Approval: Z-70.3-175 |
lamination
application
multiple laminates

e.g. 19-layer laminate „thickest laminate“
metal elements

mesh

7m long glass laminate with a metal mesh laminated in between the layers
metal elements

wire mesh
natural stone
real wood veneer

e.g. eucalyptus
functional elements

connection parts: e.g. titanium pucks of a glass step
functional interlayer

projection foil